

Date: Wednesday, 4/9/2008 2:34:43 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SEAL	
Job Number	: 38509				
Estimate Number	: 11020				
P.O. Number	:		Part Number	: D2732	
This Issue	: 4/9/2008	S.O. No. :	Drawing Number	: D2732 REV B1	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: / /	Type :	Drawing Revision	: B1	
Previous Run	: 37632		Material	:	
Written By	:		Due Date	: 4/16/2008	
Checked & Approved By	:		Qty:	300	Um: F
Comment	: Est. A 02.04.26 New Issue NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: <u>6101</u> Seal as per dwg D2732 Possible Supplier: Accurate rubber P/N 110750003 Material release note required
2.0	110750003	RUBBER EXTRUSION
		 Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s) Rubber Extrusion
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK Check dims to dwg
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STY12</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SEAL

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Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



08/05/08/J

Job Completion



UMF 08-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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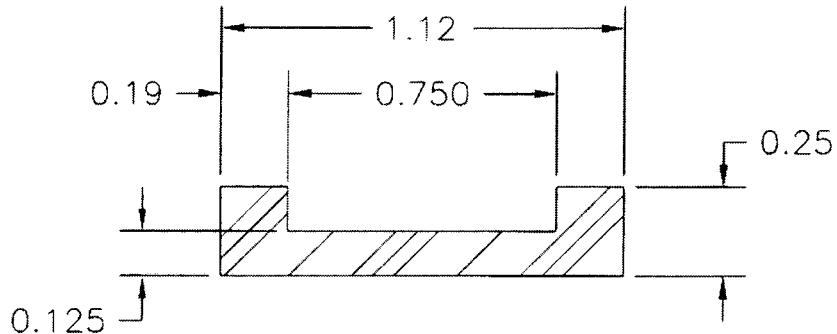
NOTE: Date & initial all entries

DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>JP</i>	APPROVED <i>AS</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1

RELEASED
 98/03/06 KE

A	97.12.04	NEW ISSUE
B	98.03.05	BLACK WAS WHITE
B1	02.05.23	ADD POSSIBLE SUPPLIER



D2732-050 RUBBER CUSHION

LENGTH

 EG: 3.5 LONG: D2732-035
 10 LONG: D2732-100

 MATERIAL: NEOPRENE BLACK 50 DUROMETER
 NOTE: ALL DIMENSIONS ARE IN INCHES
 TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED


POSSIBLE Supplier: ACCURATE RUBBER PIN 110750003

 C:\08\04\09
 W10: 38509



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 04/30/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006101

ACR W.O. # : 128404

Item # : 110750003

Item Description: Extrusion, Die # 621 As Per Dwg.

ACR Compound : A- 106

Date Shipped: 04/30/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)